1. IDENTIFICATION
1.1 Product Name
LCF 600 plus (DOT 4) – Grades with Wet Boiling Points equal to or greater than 165 deg.C.
1.2 Supplier:

2. COMPOSITION/INFORMATION ON INGREDIENTS
2.1 General
Blend of polyglycol ethers, glycol ether borate esters and polyglycols with added corrosion and oxidation inhibitors.

2.2 Hazardous Ingredients

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>EINECS No.</th>
<th>CAS- Number</th>
<th>Concentration in %</th>
<th>Hazard Classification</th>
<th>Risk Phrase</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butyl tri glycol</td>
<td>205-592-6</td>
<td>143-22-6</td>
<td>&lt;20</td>
<td>Xi</td>
<td>R36</td>
</tr>
<tr>
<td>Di ethylene glycol</td>
<td>203-872-2</td>
<td>111-46-6</td>
<td>&lt;20</td>
<td>Xn</td>
<td>R22</td>
</tr>
<tr>
<td>Methyl di glycol</td>
<td>203-906-6</td>
<td>111-77-3</td>
<td>&lt;5</td>
<td>Xn</td>
<td>R63</td>
</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION
3.1 Physical Hazards
Not significant.

3.2 Health Hazards
Not classified but slightly irritating to eyes. Mildly irritating to skin. When ingested it may be absorbed and cause renal damage at high dosage.

3.3 Environmental Hazards
Low

4. FIRST AID MEASURES
4.1 Inhalation
Remove to fresh air. If recovery is not rapid, seek medical attention.

4.2 Skin Contact
Remove contaminated clothing. Wash affected skin with soap and water. If irritation persists seek medical attention.

4.3 Eye Contact
Flush eye with water for at least 10 mins. If irritation persists seek medical attention.

4.4 Ingestion
Obtain medical advice immediately. If patient is fully conscious, wash out mouth with water and give plenty of water to drink. Induce vomiting only under medical supervision.

4.5 Note to Physicians
Medical personnel seeking to administer first aid are referred to the services of the Poisons Information Centre, who can advise in such instances. There is no specific antidote and treatment of over exposure should be directed at control of symptoms and the patient’s clinical condition.

5. FIRE FIGHTING MEASURES
5.1 Suitable Extinguishing Media
Alcohol resistant foam, dry powder or water (fog or fine spray).

5.2 Unsuitable Extinguishing Media
Water jets (although these may be used to cool adjacent containers).

5.3 Exposure Hazards
No special risk – combustion products may contain harmful or irritant fumes.

5.4 Special Protective Equipment
In extreme conditions self-contained breathing apparatus should be worn.

6. ACCIDENTAL RELEASE MEASURES
6.1 Personal Precautions
Avoid contact with eyes, skin, and clothing. When cleaning up large spillages, suitable protective clothing should be worn including eye protection and impervious gloves.

6.2 Environmental Precaution
Prevent from entering drains, ditches or rivers. If this happens inform relevant authorities. Prevent gross contamination of soil.

6.3 Methods for Cleaning Up
Contain spillage using sand or earth. Remove all material to a suitable container for subsequent disposal. Label Salvage Container appropriately. Flush contaminated area with plenty of water.

7. HANDLING AND STORAGE
7.1 Storage
Suitable bulk storage vessels are mild/stainless steel tanks fitted with a dry air breathing system or tight head steel drums. Do not store in lined tanks or drums. Brake fluid absorbs water from the atmosphere - always keep containers tightly closed. Avoid contamination with any other substances and in particular with mineral oils which are incompatible.

7.2 Handling
No specific handling precautions are necessary.

7.3 Specific Use
Users are referred to the Specification SAE J1707 “Service Maintenance of Brake Fluids”

8. EXPOSURE CONTROLS/PERSONAL PROTECTION
8.1 Exposure Controls
No official TLV/OEL figures available for the entire preparation. However, 8 h TWA limits of 100 mg/m³ vapour or 10 mg/m² particulate should be adhered to and this will ensure no limits for ingredients are exceeded. Due to the low vapour pressure of the preparation, vapour is not generally a problem at ambient temperature. Handling equipment should minimise the formation of mists.

8.2 Respiratory Protection
No specific precautions at ambient temperature. If fluid is being heated or atomised, use suitable engineering control measures.

8.3 Hand Protection
Wear suitable impervious gloves to avoid prolonged or repeated contact. Polyethylene natural or butyl rubber and PVC are suitable materials.

8.4 Eye Protection
Wear close-fitting goggles where there is a risk of splashing. Eye baths should be provided at locations where accidental exposure may occur.

8.5 Skin Protection
Where significant exposure is possible wear impervious body covering. It is recommended that showers are provided at locations where accidental exposure may occur.

8.6 Environmental Exposure Controls
No special measures required.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>9.1 Appearance</td>
<td>Clear liquid - Usually colourless to amber although some grades of brake fluid may be highly dyed.</td>
</tr>
<tr>
<td>9.2 Odour</td>
<td>Bland</td>
</tr>
<tr>
<td>9.3 pH</td>
<td>7.0 to 10.50</td>
</tr>
<tr>
<td>9.4 Boiling point</td>
<td>&gt; 260 Deg.C.</td>
</tr>
<tr>
<td>9.5 Melting point</td>
<td>&lt; -50 Deg.C.</td>
</tr>
<tr>
<td>9.6 Flash point</td>
<td>&gt; 100 Deg.C.</td>
</tr>
<tr>
<td>9.7 Auto ignition temp.</td>
<td>&gt; 300 Deg.C.</td>
</tr>
<tr>
<td>9.8 Flammability limits in the air</td>
<td>Not established</td>
</tr>
</tbody>
</table>
9.9 Density @ 20°C 1.040 – 1.090 g/ml

9.10 Solubility
In water: miscible in any ratio
In ethanol: miscible in any ratio

9.11 Partition Coefficient
n-Octanol/Water (log POW) < 2.0 (all main ingredients) OECD 117

9.12 Viscosity @ 20°C Approx. 5-10 cSt ASTM D 445

9.13 Vapour pressure 20°C < 2 milibars Reid

9.14 Vapour Density Not established

9.15 Evaporation Rate Negligible

10. STABILITY AND REACTIVITY

10.1 Conditions to Avoid
Product is stable under normal conditions. Glycol Ethers can form peroxide on storage – do not distil to dryness.

10.2 Materials to Avoid
Strong oxidising agents. For user safety, brake fluid should never be contaminated with any other substance.

10.3 Hazardous Decomposition Products
None known.

11. TOXICOLOGICAL INFORMATION (comments may be based on analogy with similar products).

11.1 Eye Contact
Product has an irritating effect on the eye.

11.2 Skin Contact
Not classified as irritant (Test Method OECD 404) although some sensitive individuals may be affected. Repeated contact may de-fat the skin and cause dermatitis.

Product does not contain any known sensitisers. Acute percutaneous toxicity is low LD50 (sk) Rat = > 2000 mg/kg.

11.3 Ingestion
Product is of relatively low acute oral toxicity – however, if any significant amount is ingested there is a risk of renal damage which in extreme cases could lead to kidney failure, coma and death.

LD50 (oral) Rat = > 5000 mg/kg. Sparse experience indicates lethal dose in man could be considerably less.

11.4 Inhalation
Unlikely to be hazardous by inhalation at ambient due to low vapour pressure.

If product is inhaled at elevated temperatures or as an aerosol it may irritate respiratory tract and may cause systemic effects similar to ingestion (see above).

11.5 Chronic or Long Term Toxicity
General – There are no reports of long term adverse affects in man.

Carcinogenicity Not known to be carcinogenic.

Mutagenicity Not known to be mutagenic.

Reproductive Toxicity
Major ingredients have not been shown to cause significant fertility or development problems at levels which are not themselves toxic to the animal concerned. One minor ingredient – Methyl di glycol – has been shown to affect foetus development in some studies and is classified as R63 – possible risk of harm to the unborn child.

12. ECOLOGICAL INFORMATION

12.1 Ecotoxicity – Product is of low acute ecotoxicity.

Fish 96h LC50 = > 100 mg/l (Oncorhynchus Mykiss)

Daphnia 48h EC50 = Not Determined but expected to be virtually non toxic.

Algae 72h EC50 = Not Determined but expected to be virtually non toxic.

12.2 Mobility
Soluble in water and will partition to aqueous phase. Volatilisation from water to air not expected. Mobile in soil until degraded.

12.3 Persistence/Degradability
Product is inherently biodegradable and is expected to be readily biodegradable.

OECD 302B (Zahn Wellans/EMPA) = 100% elimination at 21 days.

If admitted into adapted biological water treatment plants, no adverse effects on the degrading action of the live sludge are expected.

12.4 Bioaccumulative Potential
13. DISPOSAL CONSIDERATIONS

13.1 Disposal Dangers
Not significant. As for spillages - avoid liquid entering drains, rivers etc.

13.2 Disposal Methods
Controlled incineration or recycling is recommended.

13.3 Regulations
Dispose of in accordance with local and national regulations. In the E.U. used brake fluids are covered by the Hazardous Waste Directive (91/689/EEC) while the Waste Framework Directive (75/442/EEC) also applies.

14. TRANSPORT INFORMATION
14.1 U.K./E.U. Regulations  Not classified
14.2 UN No./Class  None
14.3 ADR/RID  Not classified
14.4 IMO/IMDG  Not classified as hazardous
14.5 Marine Pollutant  No
14.6 IATA/IACO Class  Not classified

15. REGULATORY INFORMATION
15.1 E.U. Classification (U.K.–CHIP 3)  Not classified as hazardous
Risk Phrases  N/A
Safety Phrases  N/A

15.2 Restrictions on use or Exposure
To be in accord with local and national regulations. In the U.K. this would include the HSWA and COSHH.

15.3 Other
While the product is not officially classified as dangerous for supply, the following risk and safety phrases are strongly recommended:
1. Mildly irritating to the eyes.
2. Keep out of reach of children.
3. In case of contact with eyes flush immediately with water for 10 minutes. If irritation persists seek medical advice.
4. If swallowed seek medical advice immediately and show this container or label.

16. OTHER INFORMATION
16.1 Legal Disclaimer
The information contained herein is based on the present knowledge and experience of the manufacturer. It in no way constitutes the users own assessment of workplace risk as required by other Health and Safety legislation. The manufacturer does not, by supplying this information, guarantee or warrant any specific properties or qualities of goods supplied. It is the responsibility of the purchaser to determine whether the goods ordered are fit for any purpose for which they may be required.
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